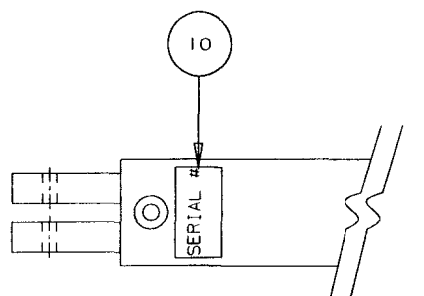
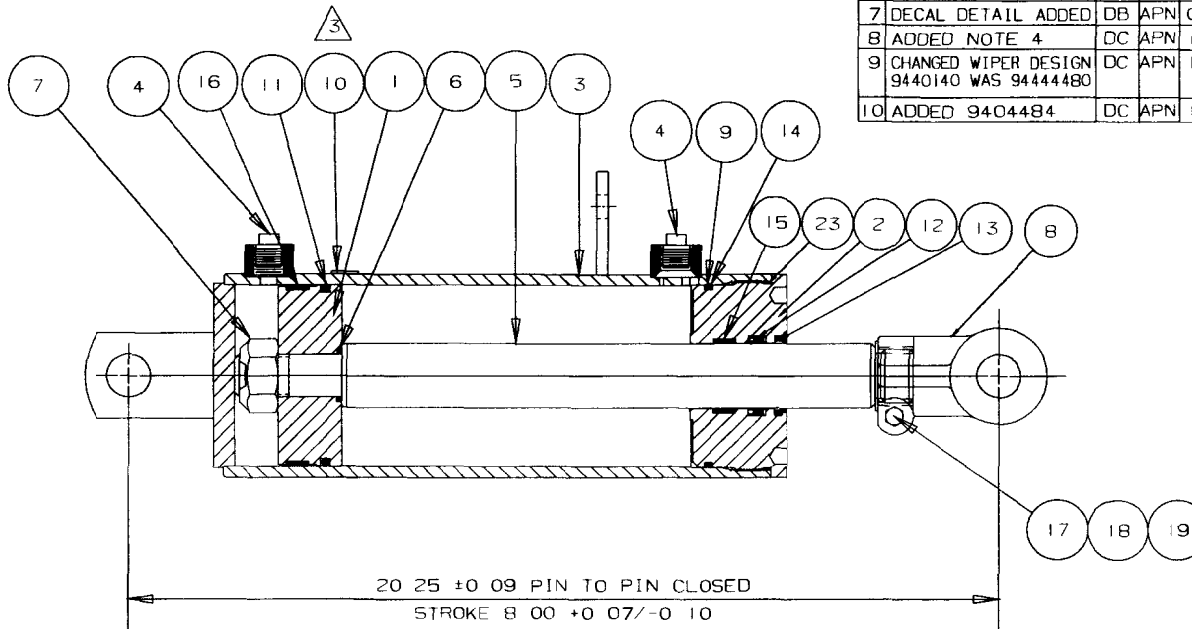


DO NOT SCALE DRAWING

NO.	REVISION	BY	APP	DATE
11	50 WAS 2 50	SW	DC	11/04/02

NO.	REVISION	BY	APP	DATE
4	9232828 WAS 9409871	AR	APN	01/27/94
5	9444480 WAS 9440140	CH	APN	12/07/94
6	9409871 WAS 9232828	DB	APN	06/02/95
7	DECAL DETAIL ADDED	DB	APN	03/19/96
8	ADDED NOTE 4	DC	APN	10/08/96
9	CHANGED WIPER DESIGN 9440140 WAS 9444480	DC	APN	12/31/96
10	ADDED 9404484	DC	APN	11/05/97

NO.	REVISION	BY	APP	DATE
2	REDRAWN	AR	SA	08/30/93
3	DECAL MOVED FROM FRONT PORT TO REAR PORT	AR	APN	01/11/94



DETAIL FOR DECAL INSTALLATION  
NOTE NTS

NOTE -

- 1 SETTLE BACK IS +0 31 TO -0 03
- 2 AT 500 PSI PRESSURE DROP, RE-PHASE FLOW IS 1 50 TO 3 00 GAL U S /MIN
- 3 TORQUE SPEC HEAD 200 FT -LB  
PISTON NUT 200 FT -LB  
CLEVIS 67 FT -LB
- 4 WORKING PRESSURE 3000 PSI



23	O RING BN 4 438 X 4 250	9404484	1
22	WRENCH 3 75 X 3 75 X 3 13	126	
21	SEAL KIT 4 25 X 1 50 X 1 00	9346354M	
20	PAINT BOURGAULT RED	9139510	
19	NUT HEX 3 75-16 UNC GR2 PTD	9856618	1
18	WASHER LOCK SPLIT REG 3 75 PTD	9853359	1
17	BOLT HEX 3 75-16 UNC X 2 25 LG	9803842	1
16	W RING 4 25 00 X 1 25 X 50	9227141	1
15	W RING 1 375 00 X 1 25 X 50	9409871	1
14	BU WASHER 4 25 X 4 00	9424888	1
13	WIPER SNAP 1 50 X 1 88 X 1 87	9440140	1
DET	DESCRIPTION	ITEM No	QTY

12	U CUP ROD 1.875 X 1 50 X 3 75	9419102	1
11	O RING P 4 25 X 3 875	9409517	1
10	DECAL - SERIAL SHUR-LIFT	9161027	1
9	O RING BN 4.25 X 4 00	9402421	1
8	CLEVIS ROD 1 25 X 1 00 DIA	9709015	1
7	NUT LOCK UNITQRQ 1-14UNS	9857855	1
6	O RING BN 1 25 X 1 00	9402140	1
5	SHAFT 4208 BOURGAULT IND	9395955	1
4	PORT PLUG PLASTIC THD ORB#8	9342700	2
3	TUBE 4208 BOURGAULT IND	9395956	1
2	HEAD THD 4 25 X 1 50 W-RING	9207077	1
1	PISTON 4 25 X 1 00 W-RING "P"	9207044	1
DET	DESCRIPTION	ITEM No	QTY

UNLESS OTHERWISE SPECIFIED TOLERANCES FOR NONLIMITED DIMENSIONS

X ± 060  
XX ± 030  
XXX ± 010

ANGULAR ± °

SURFACE FINISH 125/

DR'N	AR	DATE	08/30/93
CHK'D	SA	DATE	08/30/93
APP'D	APN	DATE	08/30/93

**shur-lift**

INDUSTRIES LTD.

191 PANET ROAD PH (204) 667-4630  
W. NEPIEG CANADA FAX (204) 666-4530  
R2C 2Z1

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END PRODUCT DESCRIPTION

CYL 4208 BOURGAULT IND BOURGAULT# 64613

SCALE	ITEM NO	REV
1 3	9996497M	11
DWG S.ZE	SHEET CONT ON	
B-		

P	SK	U	W
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